



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200



D3492-5
Job Sheet 163022

Part No: D3492-5

Job Qty: 100 ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: ~~12/16/17~~ 12/29

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV E IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	100 Ea		12/16/17	0.00	0.00	Start Up Machining		-
100	Hardinge	100 pcs		12/16/17	0.00	4.05	Hardinge		-
110	QC	100 pcs		12/16/17	0.00	0.00	QC2		-
120	QC	100 pcs		12/16/17	0.00	0.00	QC8		-
150	HandFinish	100 pcs		12/16/17	0.00	0.35	HandFinish1		-
160	Powdercoat	100 pcs		12/18/17	0.00	0.15	Powdercoat1		-
170	QC	100 pcs		12/18/17	0.00	0.00	QC3		-
180	Packaging	100 pcs		12/18/17	0.00	0.00	Packaging3	FP-001	-
190	QC21-SA	100 Ea		12/18/17	0.00	0.00	QC21		-

Part Op 100 - 1-Turn as per Folio FA634 & Dwg D3492

Descriptions: 160 - (Flat End Only) START TIME: 12:00 FINISH TIME: 12:30 O.V.T: 300° M138467.
180 - LOCATION : FP001

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R0.375	6	18	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.375inches ± 0.010	0.385 0.365		
2	Plug	0.188inches + 0.005 - 0.001	0.193 0.187		
3	Plug	0.045inches + 0.000 - 0.002	0.045 0.043		
4	Plug	0.500inches ± 0.010	0.510 0.490		
5	Plug	0.060inches ± 0.005	0.065 0.055		
6	Plug	0.060inches ± 0.005	0.065 0.055		
7	Plug	0.090inches + 0.000 - 0.002	0.090 0.088		

M138389-04 S024239

375 Fm137599.0 Fm137599

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Approved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐														
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		Disposition		Completed By																														
				Lead hand / Supervisor Approval Verification																														
				QC / QA Coordinator Approval																														
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Plug

PART NO: D3492-5

Revision:

Operation: Start up Operation

Change No:

